FIBER OPTIONS

Lens (For thru-beam type fiber)

The dimensions are on p.120~.

Designation	Model No.			De	escriptio	n					
			Sensing range for FX-300 red LED type (mm) [Lens on both sides] (Not								
				Fiber Mode	U-LG	LONG	STDF	STD	FAST	S-D	H-SP
				FT-B8	3,500 (Note 2)	3,500 (Note 2)	3,000	2,500	2,000	1,000	1,000
				FT-FM2	3,500 (Note 2)	3,500 (Note 2)	3,500 (Note 2)	3,500 (Note 2)	2,500	1,300	1,000
			Increases the sensing range by 5 times or more. • Ambient temperature: -60 to +350 °C -76 to +662 °F (Note 5)	FT-T80		3,500 (Note 2)				1,300	1,000
		A. A.		FT-R80	3,500 (Note 2)	3,500 (Note 2)	3,500 (Note 2)	2,300	1,600	800	750
Expansion lens	FX-LE1			FT-W8	3,500 (Note 2)	3,500 (Note 2)	3,500 (Note 2)	2,900	2,000	1,000	900
(Note 1)				FT-P80	3,500 (Note 2)	3,500 (Note 2)	3,500 (Note 2)	3,500 (Note 2)	2,500	1,100	1,000
				FT-P60	3,500 (Note 2)	3,500 (Note 2)	3,500 (Note 2)	3,500 (Note 2)	1,500	900	800
				FT-P81X	1,600 (Note 2)	1,100	950				
				FT-H35-M2	3,500 (Note 2)	3,500 (Note 2)	2,500	2,000	1,500	750	700
				FT-H20W-M1	1,600 (Note 2)	1,600 (Note 2)	1,600 (Note 2)	1,300	900	500	400
				FT-H20-M1	1,600 (Note 2)	1,600 (Note 2)	1,600 (Note 2)	1,600 (Note 2)	1,100	900	600
				Sensing ra	nae for F	X-300 rec	I LED typ	e (mm) [L	ens on bo	oth sides	1 (Note 3
			Tremendously increases the sensing range with large diameter lenses. • Ambient temperature: -60 to +350 °C -76 to +662 °F (Note 5)	Mode		LONG		STD	FAST	S-D	H-SP
				Fiber FT-B8					3,500 (Note 2)		
				FT-FM2					3,500 (Note 2)		
	FX-LE2			FT-R80					3,500 (Note 2)	. , ,	-
				FT-W8					3,500 (Note 2)		
Super- expansion				FT-P80					3,500 (Note 2)		
lens				FT-P60					3,500 (Note 2)		
Note 1)				FT-P81X					1,600 (Note 2)	. , ,	-
D.				FT-H35-M2		<u> </u>			3,500 (Note 2)	. , ,	-
δ =				FT-H20W-M1					1,600 (Note 2)		1,600 (Note
<u>g</u>				FT-H20-M1					1,600 (Note 2)	-	-
(Note 1)				FT-H13-FM2					3,500 (Note 2)		
				Sensing range for FX-300 red LED type (mm) [Lens on both sides] (Note 3)							
				Mode	1		1				
				Fiber	O-LO	LONG	STDF	STD	FAST	S-D	H-SP
				FT-B8	1,450	1,100	660	530	400	186	180
			Beam axis is bent by 90°. • Ambient temperature: -60 to +300 °C -76 to +572 °F (Note 5)	FT-FM2	1,800	1,200	810	600	440	210	210
				FT-T80	1,800	1,200	810	600	440	210	210
Side-view	FX-SV1			FT-W8	1,300	900	600	450	330	160	160
lens				FT-P80	1,800	1,200	810	600	440	210	210
				FT-P60	850	650	400	300	200	130	120
				FT-P81X	1,800	1,200	810	600	440	200	200
				FT-H35-M2 FT-H20W-M1	840 400	550 310	370 180	280 140	200 100	90 50	90 50
				FT-H20W-W1	840	550	370	280	200	90	90
								ı			
Expansion			Sensing range increases	Sensing ra							
lens for vacuum	FV-LE1		by 4 times or more. • Ambient temperature:	Fiber	U-LG	LONG	STDF	STD	FAST	S-D	H-SP
fiber (Note 1)			-60 to +350 °C -76 to +662 °F (Note 5)	FT-H30-M1V	1,600	1,200	650	450	300	150	200
, ,		(19) Marie		Sensing range for FX-300 red LED type (mm) [Lens on both sides] (Note 3, 4							
Vacuum resistant			Beam axis is bent by 90°.	Mode				` ' •			
THEISTANT	FV-SV2		Ambient temperature:	Fiber	U-LG	LONG	STDF	STD	FAST	S-D	H-SP
side-view	FV-SV2		−60 to +300 °C	FT-H30-M1V	1,600	1,200	650	450	300	150	200

Notes: 1) Be careful when installing the thru-beam type fiber equipped with the expansion lens, as the beam envelope becomes narrow and alignment is difficult. Especially when installing a fiber with many cores (sharp bending fibers and heat-resistant glass fiber), please be sure to use it only after you have adjusted it sufficiently.

- 2) The fiber cable length practically limits the sensing range to 3,500 mm 137.795 in long (FT-H20W-M1, FT-P81X and FT-H20-M1: 1,600 mm 62.992 in).

 3) The sensing ranges are the values for FX-300 series red LED type amplifier. Please contact our office for details on sensing ranges for other types of amplifiers.
- 4) The fiber cable length for the FT-H30-M1V is 1 m 3.281 ft. The sensing ranges in U-LG and LONG modes take into account the length of the FT-J8
- 5) Refer to p.101~ for the ambient temperatures of fibers to be used in combination.

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FIBER OPTIONS

Lens (For reflective type fiber)

The dimensions are on p.121~.

Designation Model No.			Description									
For reflective type fiber	Pinpoint spot lens	FX-MR1		Pinpoint spot of Ø0.5 mm Ø0.020 in. Enables detection of minute objects or small marks. • Distance to focal point: 6 ± 1 mm 0.236 ± 0.039 in • Applicable fibers: FD-WG4, FD-G4 • Ambient temperature: -40 to +70 °C -40 to +158 °F (Note 1)								
	Zoom lens	FX-MR2	Screw-in depth Distance to focal point Spot diameter		Sensing range for red LED type (Note 2)							
				ø2 mm ø0.028 to ø0.079 in according to how much the fiber is screwed in.	Screw-in depth	Distance to focal point	Spot diameter					
				Applicable fibers: FD-WG4, FD-G4	7mm	18.5 mm approx.	ø0.7 mm					
				• Ambient temperature:-40 to +70 °C -40 to +158 °F (Note 1)	12mm	27 mm approx.	ø1.2 mm					
				Accessory: MS-EX-3 (mounting bracket)	14mm	43 mm approx.	ø2.0 mm					
	Finest spot lens	FX-MR3	Distance to focal point Spot diameter Screw-in depth Distance to focal point Screw-in depth	Extremely fine spot of Ø0.3 mm Ø0.012 in	Sensing range for red LED type (Note 2)							
				approx. achieved.	Fiber model No.	Distance to focal point	Spot diameter					
				 Applicable fibers: FD-WG4, FD-G4, FD-EG1, FD-EG2, FD-EG3, 	FD-EG3	7.5 ± 0.5 mm	-					
				FD-G6X, FD-G6 • Ambient temperature: -40 to +70 °C	FD-EG2	7.5 ± 0.5 mm	Ø0.2 mm approx.					
				-40 to +158 °F	FD-EG1	7.5 ± 0.5 mm	ø0.3 mm approx.					
				(Note 1)	FD-WG4/G4/G6X/G6	7.5 ± 0.5 mm	ø0.5 mm approx.					
		FX-MR6		Extremely fine spot of Ø0.1 mm Ø0.004 in	Sensing range for red LED type (Note 2)							
	Finest spot lens			approx. achieved.	Fiber model No.	Distance to focal point	Spot diameter					
				 Applicable fibers: FD-WG4, FD-G4, FD-EG1, FD-EG2, FD-EG3, 	FD-EG3	7 ± 0.5mm	Ø0.1 mm approx.					
				FD-G6X, FD-G6	FD-EG2	7 ± 0.5mm	Ø0.15 mm approx.					
				Ambient temperature: -20 to +60 °C -4 to +140 °F	FD-EG1	7 ± 0.5mm	Ø0.2 mm approx.					
				(Note 1)	FD-WG4/G4/G6X/G6	7 ± 0.5mm	ø0.4 mm approx.					
7					Sensing range for red LED type (Note 2)							
	Zoom lens (side-view) type	FX-MR5		FX-MR2 is converted into a side-view type and								
				can be mounted in a very small space. • Applicable fibers: FD-WG4 , FD-G4	Screw-in depth	'	Spot diameter					
				Ambient temperature: -40 to +70 °C	8 mm	13 mm approx.	ø0.5 mm					
				-40 to +158 °F (Note 1)	10 mm	15 mm approx.	ø0.8 mm					
				(Note 1)	14 mm	30 mm approx.	ø3.0 mm					

Notes: 1) Refer to p.101~ for the ambient temperatures of fibers to be used in combination.

2) The sensing ranges are the values when used in combination with **FX-300** series red LED type amplifier. Please contact our office for details on sensing ranges for other types of amplifier.

FIBER OPTIONS

Others

-										
Designation	Model No.	Description								
	FTP-500 (0.5 m 1.640 ft)			FT-B8		FT-P80				
Protective tube (For thru-beam) (type fiber)	FTP-1000 (1 m 3.281 ft)	For M4 thread	Applicable fibers	FT-FM2		FT-P60 FT-FM2S4				
	FTP-1500 (1.5 m 4.921 ft)			FT-H13-F	-					
	FTP-N500 (0.5 m 1.640 ft)			FT-T80 FT-NFM2 FT-NFM2S		FT-P40				
	FTP-N1000 (1 m 3.281 ft)	For M3 thread				FD-T40 FD-P40	The protective			
	FTP-N1500 (1.5 m 4.921 ft)			FT-NFM2	284		tube, made of non- corrosive stainless steel, protects the inner fiber cable from			
	FDP-500 (0.5 m 1.640 ft)			FD-B8		FD-P80				
	FDP-1000 (1 m 3.281 ft)	For M6 thread		FD-FM2 FD-FM2S		FD-H13-FM2	any external forces.			
Protective tube (For reflective)	FDP-1500 (1.5 m 4.921 ft)			FD-FM2	S4					
type fiber	FDP-N500 (0.5 m 1.640 ft)			FD-T80 FD-NFM2 FD-NFM2S						
	FDP-N1000 (1 m 3.281 ft)	For M4 thread								
	FDP-N1500 (1.5 m 4.921 ft)			FD-NFM2S4						
Fiber bender	FB-1	The fiber bender bends the sleeve part of the fiber head at the proper radius. (Note 1)								
Universal sensor mounting stand	MS-AJ1-F	Horizontal mounting type Mounting stand assembly for fiber (For M3								
(Note 2)	MS-AJ2-F	Vertical mou	nting	ting type M4 or M6 threaded head fiber)						
Fiber cutter	FX-CT2	_	type fiber can be easily cut.							
Fiber cutter	FX-CT1		C-CT1 is attached with the FT-P80 or the FX-CT2 is provided with fibers other than this.							
Attachment for fixed-length fiber	FX-AT2	This is the attachment for the fixed length fiber. (Accessory)								
Attachment for ø2.2 mm ø0.087 in fiber	FX-AT3	This is the attachment for the ø2.2 mm ø0.087 in fiber. (Accessory. Does not attach with the FT-P80 or the FD-P80.)								
Attachment for ø1 mm ø0.039 in fiber	FX-AT4	This is the attachment for the ø1 mm ø0.039 in fiber. (Accessory)								
Attachment for ø1.3 mm ø0.051 in fiber	FX-AT5	This is the attachment for the Ø1.3 mm Ø0.051 in fiber. (Accessory)								
Attachment for ø1 mm ø0.039 in / ø1.3 mm ø0.051 in mixed fiber	FX-AT6	This is the attachment for the ø1 mm ø0.039 in / ø1.3 mm ø0.051 in mixed fiber. (Accessory)								

Notes: 1) Do not bend rhe sleeve part of any side-view type fiber or ultra-small diameter head type fiber.

2) Refer to p.799 for details of the universal sensor mounting stand.

Protective tube

• FTP-□

• FDP-□



Fiber bender

• FB-1



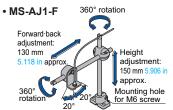
Fiber cutter



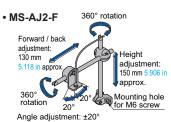


Universal sensor mounting stand

Using the arm which enables adjustment in the horizontal direction, sensing can also be done from above an assembly line.



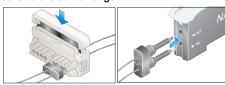
Angle adjustment: ±20°



Fiber attachment

It's possible to simultaneously cut two fibers to the same length

Each fiber (with some exceptions) has a newly developed two-in-one fiber attachment (FX-AT3/AT4/AT5/AT6) which enables two fibers to be cut simultaneously to the same length with the new fiber cutter (FX-CT2). Also, since the fibers can be attached to the amplifier while being fixed in position in the two-in-one fiber attachment, sensitivity changes resulting from variation in the amount of fiber insertion do not occur.



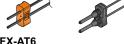
for fixedlength fiber



• FX-AT5 (for Ø1.3 mm Ø0.051 in fiber













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